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Quad/Graphics, Inc.  
Form SC 13G/A  
January 10, 2013

Securities and Exchange Commission, Washington, D.C. 20549

Schedule 13G

Under the Securities Exchange Act of 1934

(Amendment No. 3 )\*

(Name of Issuer) Quad/Graphics Inc

(Title of Class of Securities) COM CL A

(CUSIP Number) 747301109

(Date of Event Which Requires Filing of this Statement) Year-end Reporting

Check the appropriate box to designate the rule pursuant to which this Schedule is filed:

- Rule 13d-1(b)
- Rule 13d-1(c)
- Rule 13d-1(d)

\*The remainder of this cover page shall be filled out for a reporting person's initial filing on this form with respect to the subject class of securities, and for any subsequent amendment containing information which would alter the disclosures provided in a prior cover page.

The information required in the remainder of this cover page shall not be deemed to be ``filed'' for the purpose of Section 18 of the Securities Exchange Act of 1934 (``Act'') or otherwise subject to the liabilities of that section of the Act but shall be subject to all other provisions of the Act (however, see the Notes).

CUSIP No. 747301109

(1) Names of reporting persons...BMO Financial Corp  
I.R.S. Identification Nos. of above persons (entities only)  
51-0275712

(2) Check the appropriate box if a member of a group  
(a)  
(b) x

(3) SEC use only.....

(4) Citizenship or place of organization.....  
A Delaware Corporation

Number of shares beneficially owned by each reporting person with:

- (5) Sole voting power...402,602.....
- (6) Shared voting power....5,881,685.....
- (7) Sole dispositive power.....402,502.....

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(8) Shared dispositive power....5,889,126.....

(9) Aggregate amount beneficially owned by each reporting person  
6,291,628

\* Beneficial ownership of 5,881,685 shares is specifically disclaimed.  
See item 4.

(10) Check if the aggregate amount in Row (9) excludes certain shares  
(see instructions).....

(11) Percent of class represented by amount in Row (9)...19.056%.....

(12) Type of reporting person (see instructions)...HC.....

Page--of--Pages-----

Item 1(a) Name of issuer:

Quad/Graphics, Inc.

Item 1(b) Address of issuer's principal executive offices:

N61 W23044 Harry"s Way  
Sussex, Wi 53089-3995

2(a) Name of person filing: BMO Financial Corp

2(b) Address or principal business office or, if none, residence:  
111 W. Monroe Street  
P. O. Box 755  
Chicago, IL 60690

2(c) Citizenship: A Delaware Corporation

2(d) Title of class of securities: COM CL A

2(e) CUSIP No.: 747301109

Item 3. If this statement is filed pursuant to Secs. 240.13d-1(b)  
or 240.13d-2(b) or (c), check whether the person filing is a:

(a)  Broker or dealer registered under section 15 of the Act  
(15 U.S.C. 78o).

(b)  Bank as defined in section 3(a)(6) of the Act (15 U.S.C.  
78c).

(c)  Insurance company as defined in section 3(a)(19) of the  
Act (15 U.S.C. 78c).

(d)  Investment company registered under section 8 of the  
Investment Company Act of 1940 (15 U.S.C 80a-8).

(e)  An investment adviser in accordance with Sec. 240.13d-  
1(b)(1)(ii)(E);

(f)  An employee benefit plan or endowment fund in accordance  
with Sec. 240.13d-1(b)(1)(ii)(F);

(g)  A parent holding company or control person in accordance  
with Sec. 240.13d-1(b)(1)(ii)(G);

(h)  A savings associations as defined in Section 3(b) of the  
Federal Deposit Insurance Act (12 U.S.C. 1813);

(i)  A church plan that is excluded from the definition of an  
investment company under section 3(c)(14) of the Investment Company

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Act of 1940 (15 U.S.C. 80a-3);

(j) [ ] Group, in accordance with Sec. 240.13d-1(b)(1)(ii)(J).

### Item 4. Ownership

1.

(a) Amount beneficially owned: 6,291,628

(b) Percent of class: 19.056%

(c) Number of shares as to which the person has:

(i) Sole power to vote or to direct the vote 402,602

(ii) Shared power to vote or to direct the vote 5,881,685

(iii) Sole power to dispose or to direct the disposition of  
402,502

(iv) Shared power to dispose or to direct the disposition of  
5,889,126

Item 5. Ownership of 5 Percent or Less of a Class. If this statement is being filed to report the fact that as of the date hereof the reporting person has ceased to be the beneficial owner of more than 5 percent of the class of securities, check the following [ ].

See Exhibit 2

Item 6. Ownership of More than 5 Percent on Behalf of Another Person.

Item 7. Identification and Classification of the Subsidiary Which Acquired the Security Being Reported on by the Parent Holding Company or Control Person.

BMO FINANCIAL CORP  
111 WEST MONROE STREET  
P O BOX 755  
FLOOR 2W  
CHICAGO, ILL 60690

BMO HARRIS BANK NA  
111 West Monroe Street  
Floor 6E  
Chicago , IL 60690

BMO ASSET MANAGEMENT CORP  
190 South La Salle Street  
P. O. Box 755  
Chicago , IL 60603

STOKER OSTLER  
4900 NORTH SCOTTSDALE ROAD  
SUITE 2600  
SCOTTSDALE, AZ 85251

BMO NESBITT BURNS INC  
IBG Finance Dept  
FCP - 7th Floor  
Toronto , ON M5X 1H3 CANADA

BMO HARRIS INVESTMENT MANAGEMENT INC  
1 First Canadian Place  
P.O. Box 150  
9th Floor  
Toronto , ON M5X 1H3 CANADA

BMO ASSET MANAGEMENT, INC  
Royal Trust Tower

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77 King Street West  
Suite 4200  
Toronto , ON M5K 1J5 CANADA

SULLIVAN. BRUYETTE. SPEROS. BLANEY  
8444 WESTPARK DRIVE  
Suite 610  
McLean , VA 22102

BMO HARRIS FINANCIAL ADVISORS, INC.  
311 W. Monroe  
14th Floor  
Chicago , IL 60603

BMO FINANCIAL PRODUCTS CORP  
3 Times Square  
28th Floor  
New York , NY 10036

BMO INVESTOR LINE INC  
Attn: BMO INVESTOR LINE  
Transit #3973  
FIRST CANADIAN PLACE  
100 KING STREET  
FLOOR B1  
Toronto , ON M5X 1H3 CANADA

Harris MyCFO  
Suite 100  
Menlo Park Site  
Menlo Park, Ca 94025

BANK OF MONTREAL IRELAND PLC  
2 Harbourmaster Place  
6th Floor  
Dublin, IE 1 1E

BMO Delaware Trust Company  
20 Montchanin Road  
Suite 240  
Greenville, DE 19807

AMERICAN INTERNATIONAL GROUP  
60 YONGE ST.  
BMO LIFE BUILDING  
TORONTO , ON M5E 1H5 CANADA

BMO CAPITAL MARKETS CORP (NY)  
3 Times Square  
28th Floor  
New York , NY 10036

LLOYD GEORGE MANAGEMENT  
SUITE 3808  
ONE EXCHANGE SQUARE CENTRAL  
HONG KONG , HK CHINA

MARSHALL & ILSLEY TRUST COMPANY N A  
111 E. KILBOURN AVE  
MILWAUKEE , WI 53202

NORTH STAR TRUST COMPANY

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500 WEST MADISON STREET  
CHICAGO, ILL. 60661-4580

TAPLIN CANIDA & HABACHT LLC  
1001 BRICKELL BAY DRIVE  
SUITE 2100  
MIAMI, FLA 33131-4940

And filing on behalf of its parent:

Bank of Montreal  
1 First Canadian Place  
Toronto, Ontario Canada  
MX5 1A1

Item 8. Identification and Classification of Members of the Group  
See Exhibit 2

Item 9. Notice of Dissolution of Group.  
Not Applicable

Item 10. Certification

By signing below I certify that, to the best of my knowledge and belief, the securities referred to above were acquired and are held in the ordinary course of business and were not acquired and are not held for the purpose of or with the effect of changing or influencing the control of the issuer of the securities and were not acquired and are not held in connection with or as a participant in any transaction having that purpose or effect.

After reasonable inquiry and to the best of my knowledge and belief, I certify that the information set forth in this statement is true, complete and correct.

Dated: December 10, 2013

BMO FINANCIAL CORP.

BY: (Terry Jenkins)  
Terry Jenkins  
SVP & Head of Private Bank US

Schedule 13G  
Exhibit 1

Pursuant to Rule 13d-1(k)(1)(iii)

Bank of Montreal,  
BMO Financial Corp,  
BMO Harris Bank NA,  
BMO Asset Management Corp.  
Stoker Ostler,  
BMO Nesbitt Burns Inc,  
BMO Harris Investment Management Inc,  
BMO Asset Management, Inc.,  
Sullivan Bruyette, Speros, Blaney,  
BMO Harris Financial Advisors, Inc.,  
BMO Financial Products Corp,  
BMO Investorline Inc,  
Harris MyCFO,

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Bank of Montreal Ireland PLC,  
BMO Delaware Trust Company,  
American International Group,  
BMO Capital Markets Corp (NY),  
Lloyd George Management,  
Marshall & Ilsley Trust Company, NA,  
North Star Trust Company,  
Taplin Canada & Habacht LLC

agree to this filing of Schedule 13G by BMO Financial Corp.

This exhibit is submitted as proof of their agreement and authorization for BMO Financial Corp. to file on their behalf.

Dated: December 10 2013

BMO Financial Corp

By: (Terry Jenkins)  
Terry Jenkins  
SVP & Head of Private Bank US

BMO Harris Bank NA

By: (Terry Jenkins)  
Terry Jenkins  
SVP & Head of Private Bank US

BMO Asset Management Corp.

By: (Barry McInerney)  
Barry McInerney  
President & CEO

Stoker Ostler

By: (Creg D Ostler)  
Creg D Ostler  
Managing Director

BMO Nesbitt Burns Inc

By: (Robert Allair)  
Robert Allair  
Vice President & Managing Director

BMO Harris Investment Management Inc

By: (Michael Omran)  
Michael Omran  
Manager, Compliance & Risk Mgmt

BMO Asset Management, Inc.

By: (Dirk McRobb)  
Dirk McRobb  
SVP, Chief Administrative Officer, Chief Compliance Officer

Sullivan Bruyette, Speros, Blaney

By: (Greg Sullivan)  
Greg Sullivan

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Managing Director

BMO Harris Financial Advisors, Inc.

By: (Michael Miroballi)  
Michael Miroballi  
President & COO, HIS

BMO Financial Products Corp

By: (Ivan Gerstein)  
Ivan Gerstein  
VP - IBG Finance

BMO Investorline Inc

By: (Dirk McRobb)  
Dirk McRobb  
SVP, Chief Administrative Officer

Harris MyCFO

By: (Jo Ann Pantelis)  
Jo Ann Pantelis  
Manager - Compliance

Bank of Montreal Ireland PLC

By: (Jo Ann Pantelis)  
Jo Ann Pantelis  
Manager, Compliance

BMO Delaware Trust Company

By: (Terry jenkins)  
Terry Jenkins  
SVP & Head of Private Bank US

American International Group

By: (Dirk McRobb)  
Dirk McRobb  
SVP, Chief Administrative Officer

BMO Capital Markets Corp (NY)

By: (Ivan Gerstein)  
Ivan Gerstein  
VP - IBG Finance

Lloyd George Management

By: (Ellie Wong)  
Ellie Wong  
Controls & Compliance Officer

Marshall & Ilsley Trust Company, NA

By: (M Gayle Robinson)  
M Gayle Robinson  
SVP

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North Star Trust Company

By: (M Gayle Robinson)  
M Gayle Robinson  
SVP

Taplin Canida & Habacht LLC

By: (Tere Alvarez Canida)  
Tere Alvarez Canida  
President

Schedule 13G  
Exhibit 2

This Schedule is being filed by BMO Financial Corporation, its  
parent company, Bank of Montreal.